

49819



## CLASSIC .22 SURE GRIPS RINGS

 **WARNING:** UNLOAD FIREARMS BEFORE INSTALLATION TO PREVENT SHOOTING ACCIDENTS.  
ON LEVER ACTION RIFLES: KEEP SAFETY IN "ON" POSITION (WHEN POSSIBLE) WHILE FOLLOWING THESE INSTRUCTIONS.

**For use on .22 rimfire rifles with factory grooved receivers (3/8") only.**

1. Assemble saddle, clamp, clamp screw.
2. Position loosely assembled saddles in receiver grooves. Tighten clamp screw securely.
3. Place scope on saddles. Position caps over scope tube. Use screwdriver and cap screws to attach caps to saddles. Tighten cap screws to a loose fit. Make sure cross-hairs are vertical/horizontal and turret caps are positioned to the top and to the right.

**IMPORTANT:** Do not use thread adhesive on mount cap screws.

4. Set eye relief. Eye relief is determined by scope optics and design. Refer to scope instructions for correct eye relief information. Be sure you have set proper eye relief BEFORE final tightening of cap screws in Step 5.

5. Alternate tightening the four cap screws evenly, a little at a time, until secure. We recommend torque of 15 inch-pounds for cap screws.

NOTE: There will be a gap of approximately 1/16" (.062) between cap and saddle on both sides. To avoid scope tube deformation DO NOT OVERTIGHTEN cap screws. Most mount sets will lightly dimple or circumscribe the scope tube. This is normal, will not affect performance, and is a sign of a firm, safe, accurate mounting.

6. Your firearm is now ready for bore-sighting and scope sighting-in. Refer to scope instructions for correct procedures.

**WARNING!** BEFORE SHOOTING FIRE ARM, BE SURE SCOPE AND MOUNTS ARE ATTACHED SECURELY AND CORRECTLY ALIGNED FOR ACCURATE SIGHTING. WHEN SHOOTING WITH SCOPE OR IRON SIGHTS, BE SURE BUTTSTOCK OF GUN IS HELD FIRMLY AGAINST THE SHOULDER. FOLLOW SCOPE MANUFACTURER'S INSTRUCTIONS WHEN SETTING EYE RELIEF. DO NOT USE .22 CAL RIMFIRE SCOPES IN CENTERFIRE RIFLES SINCE EYE RELIEF DISTANCE IS TOO SHORT. FAILURE TO FOLLOW THESE PRECAUTIONS COULD CAUSE PERSONAL INJURY FROM RECOIL TO SHOOTER'S EYE AND/OR HEAD, OR RESULT IN DAMAGE TO SHOOTER'S GLASSES.