



CLASSIC SEE THRU LOCK RING MOUNTS

⚠ WARNING: UNLOAD FIREARMS BEFORE INSTALLATION TO PREVENT SHOOTING ACCIDENTS.

1. Remove factory installed screws from mounting holes on top of rifle receiver. Clean receiver, mounting holes, and all parts thoroughly with metal degreaser.
2. Determine which mounting arrangement is best for proper positioning of scope (FIG. 1). Use four (4) base screws (FIG. 2) and correct size screwdriver to attach saddle to receiver (FIG. 4). *Many gunsmiths apply a small amount of thread adhesive to base screws.* (Do not allow thread adhesive to get into the action.)
3. Place scope on saddles. Position caps over scope tube. Use screwdriver and 8 cap screws (FIG. 3) to attach caps to saddles (FIG. 4). Tighten cap screws to a loose fit. Make sure crosshairs are vertical/horizontal and turret caps are positioned to the top and to the right. **IMPORTANT:** Do not use thread adhesive on mount cap screws.
4. Set eye relief. Eye relief is determined by scope optics and design. Refer to scope instructions for correct eye relief information. Be sure you have set proper eye relief **BEFORE** final tightening of cap screws in Step 5.

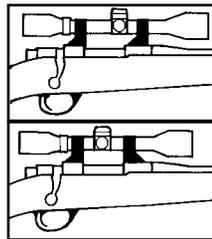


FIG. 1

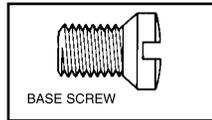


FIG. 2

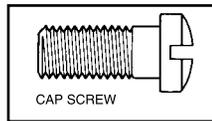


FIG. 3

5. Tightening Cap Screws. Alternate tightening the four cap screws evenly, a little at a time, until secure.

NOTE: There will be a gap of approximately 1/16" (.062) between cap and saddle on both sides. To avoid scope tube deformation **DO NOT OVERTIGHTEN** cap screws. Most mount sets will lightly dimple or circumscribe the scope tube. This is normal, will not affect performance, and is a sign of a firm, safe, accurate mounting.

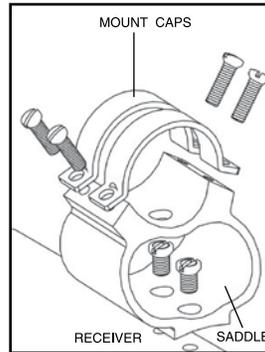


FIG. 4

6. Your firearm is now ready for bore-sighting and scope sighting-in. Refer to scope instructions for correct procedures.

⚠ WARNING: BEFORE SHOOTING FIREARM, BE SURE SCOPE AND MOUNTS ARE ATTACHED SECURELY AND CORRECTLY ALIGNED FOR ACCURATE SIGHTING. WHEN SHOOTING WITH SCOPE OR IRON SIGHTS, BE SURE BUTTSTOCK OF GUN IS HELD FIRMLY AGAINST THE SHOULDER. FOLLOW SCOPE MANUFACTURER'S INSTRUCTIONS WHEN SETTING EYE RELIEF. FAILURE TO FOLLOW THESE PRECAUTIONS COULD CAUSE PERSONAL INJURY FROM RECOIL TO SHOOTER'S EYE AND/OR HEAD, OR RESULT IN DAMAGE TO SHOOTER'S GLASSES.